



75CL BD ELITE TS

approx weight gr. 600

END USE

WINES

Any use other than indicated must be agreed upon our Customer Service

CONFORMITY

The mentioned container complies with:

Italian D.M. of 21/03/73

(which maintains its full validity after EC Regulation no. 1935/2004 of 27/10/04 came into force): the glass container (sodium-calcium) belongs to category A and is suitable to be utilised in contact with foods.

Italian D.L. no. 22 of 05/02/97

The glass chemical compositions complies with the Directive 94/62/EC and subsequent updates of 19/02/01 (ref. 2001/171/EC – article 5) and of 08/05/06 (ref. 2006/340/EC – article 6).

Italian D.L. 451 of 03/07/76

The container complies with the regulations referring to “measuring containers” in compliance with Directive EEC 75/107 of 19/12/74.

EEC 1935/2004

The container traceability is guaranteed by the pallet label data.

OPERATING CONDITIONS

Max. thermal shock allowed
(Standard ASTM C 149-86) **42° C** Hot surface treatment **YES**
(Standard CETIE DT 13)

Max axial load
(Standard UNI 9035) **400 kg** Cold surface treatment **YES**
(Standard CETIE DT 13)

For auto adhesive labels applications a previous contact with our Customer Service is advisable

Maximum constant internal pressure
Allowed **2,0 bar** Casein glue is recommended for labelling

– Internal pressure resistance values are guaranteed only if a proper bottling cycle is observed that respects the parameters indicated above and at an exact filling level.

GEOMETRIC CHARACTERISTICS AND TOLERANCES

Capacity: 750 ml \pm 10 at 70 mm from brimful (Standard UNI ISO 8106)

Perpendicularity deviation mm: 3,5 (on the axis, Standard CETIE DT 2)

Body ovalisation mm: 2,8 (difference between the max. and min. diameter, Standard CETIE DT 2)

Finish bore diameter mm: 17,5 \pm 0,5 (measured at 3 mm from brimful)

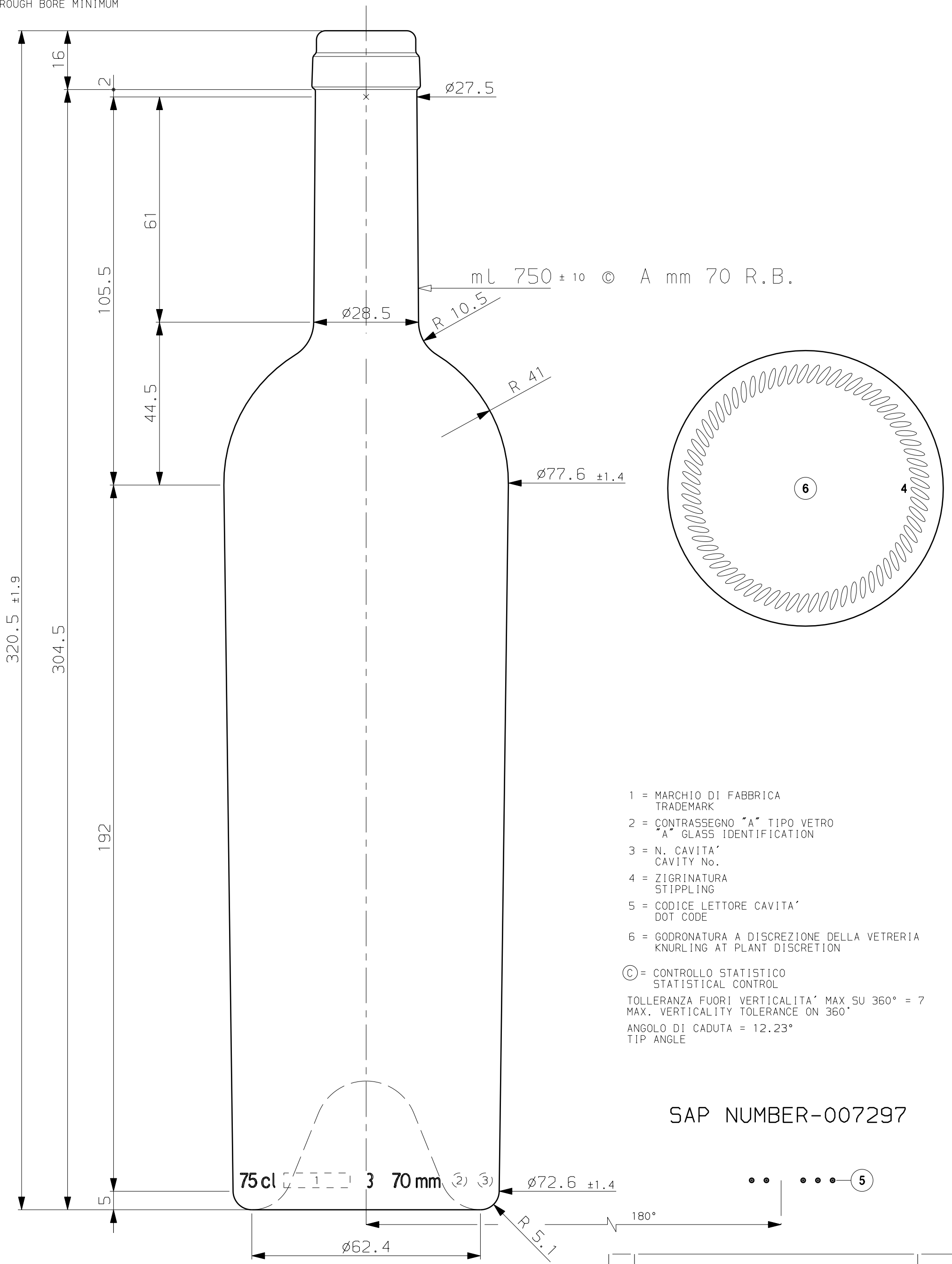
Minimum through-bore diameter mm: 16,0

Max. diam. of filling tube that can be used mm: 14,5

NOTES

- Washing is always recommended before use.
- Lots/Batches of this container, used in observance of the prescriptions laid down by this Technical Sheet, shall have very reasonable mean line breakage values.
- Since usage results may be influenced by utilisation conditions, normal mean breakage values may be agreed with our Customer Service after a joint analysis of the filling line. In any case, the guarantees mentioned in this Document are valid only for first utilisation.
- If the utilisation results should deviate significantly from the mean values normally found, you are advised to change production Batch/Lot, informing our Customer Service Technicians who will contact you immediately in order to arrange all the necessary checks to be done jointly and to agree possible solutions if non conformities would be found.

MINIMO FORO PASSANTE = 16 mm
THROUGH BORE MINIMUM



- 1 = MARCHIO DI FABBRICA
TRADEMARK
 - 2 = CONTRASSEGNO "A" TIPO VETRO
"A" GLASS IDENTIFICATION
 - 3 = N. CAVITA'
CAVITY No.
 - 4 = ZIGRINATURA
STIPPLING
 - 5 = CODICE LETTORE CAVITA'
DOT CODE
 - 6 = GODRONATURA A DISCREZIONE DELLA VETRERIA
KNURLING AT PLANT DISCRETION
- © = CONTROLLO STATISTICO
STATISTICAL CONTROL
- TOLLERANZA FUORI VERTICALITA' MAX SU 360° = 7
MAX. VERTICALITY TOLERANCE ON 360°
- ANGOLO DI CADUTA = 12.23°
TIP ANGLE

SAP NUMBER-007297

REV.	DESCRIPTION	DATA



COMMISSIONE CUSTOMER	STANDARD
ARTICOLO JOB	BORDOLESE ELITE 750 mL R.M.
IMBOCCATURA FINISH	Fascetta
DATA DATE	19.01.00
RIF. REF.	----
COLORE COLOR	--

PESO CIRCA APPROX WEIGHT	CAPACITA' R.B. CIRCA APPROX BRIMFUL CAPACITY	N. ARTICOLO JOB No.
gr 600	mL 770	8302
SCALA SCALE	DIS. DRN.	COD. IMB. FINISH No.
1:1		70D
		CONT. CHKD.

L'AVIR declina qualsiasi responsabilita' per violazioni di diritti di terze persone sulla forma delle bottiglie fabbricate su commissione della spettabile clientela. L'accertamento della liceita' di tale forma e' a carico del CLIENTE. Senza nostra precisa autorizzazione e' vietato il passaggio o la cessione del presente disegno.